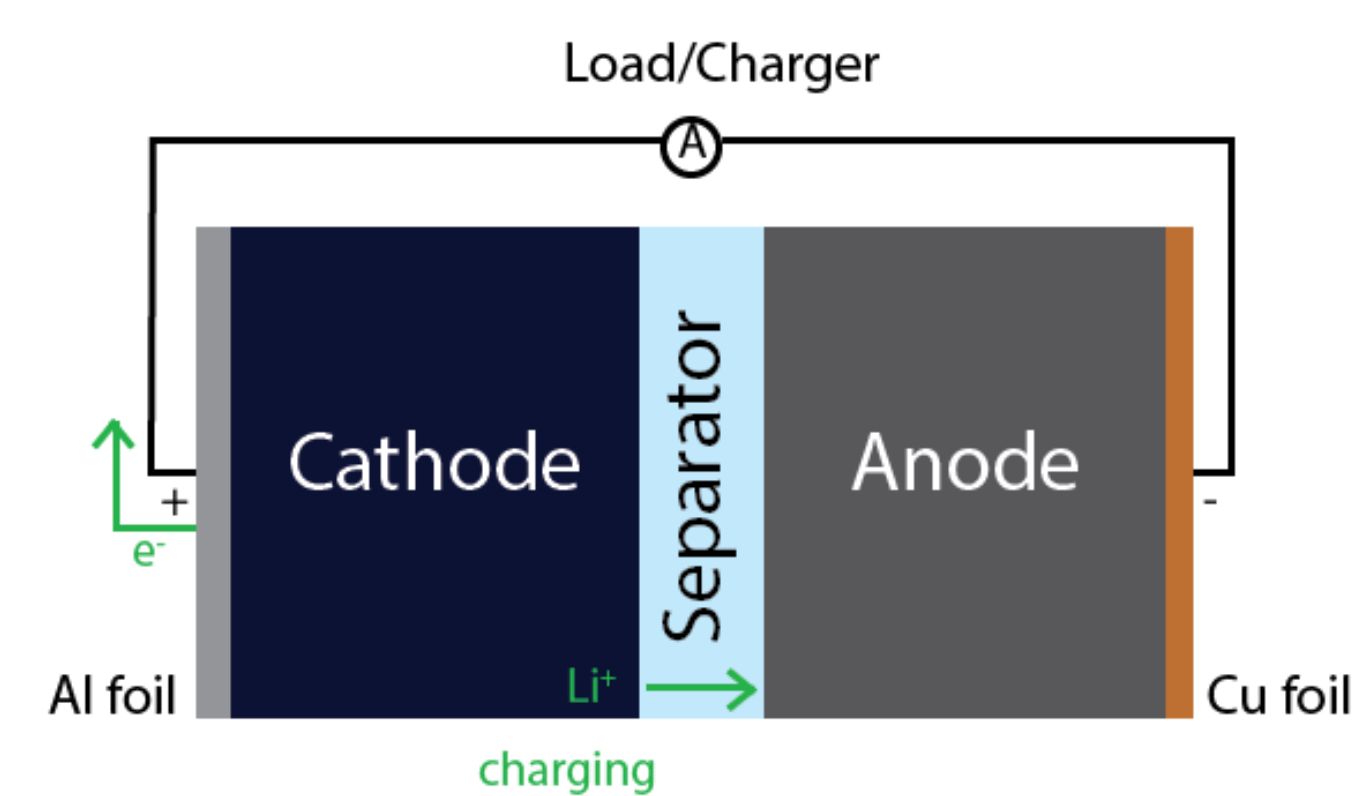


Ishita Kamboj,¹ Subhadip Mallick,² Jiajun Chen,² Arturo Gutierrez,² Jason R. Croy,²

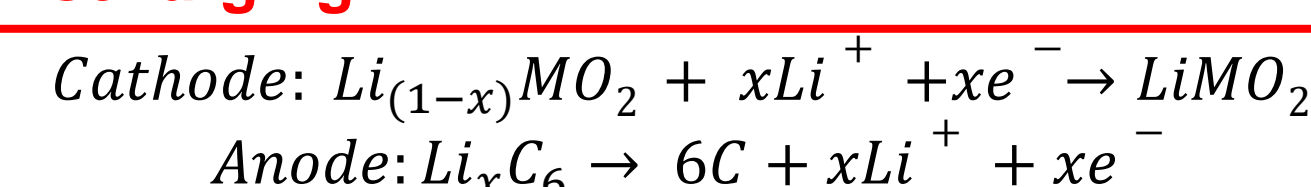
¹Department of Materials Science & Engineering North Carolina State University, Raleigh, NC 27606, United States

²Chemical Sciences and Engineering Division, Argonne National Laboratory, Lemont, Illinois 60439, United States

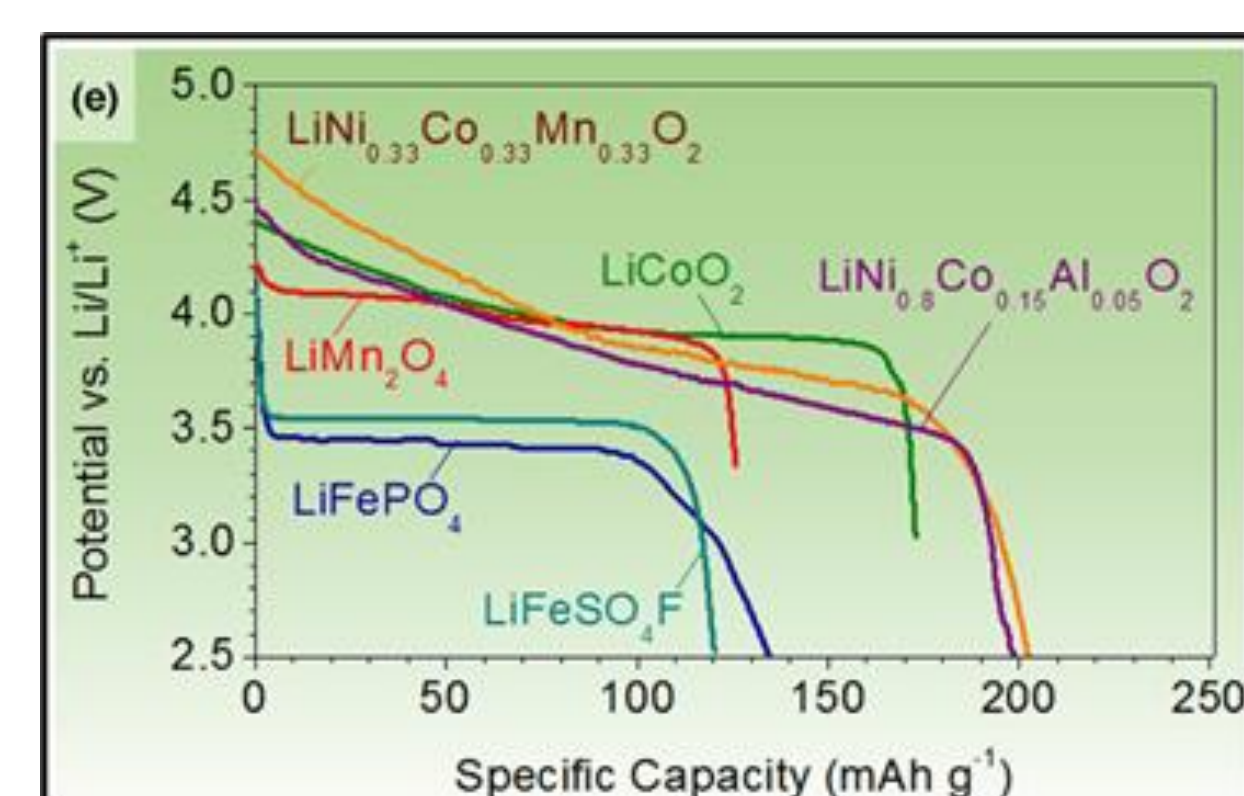
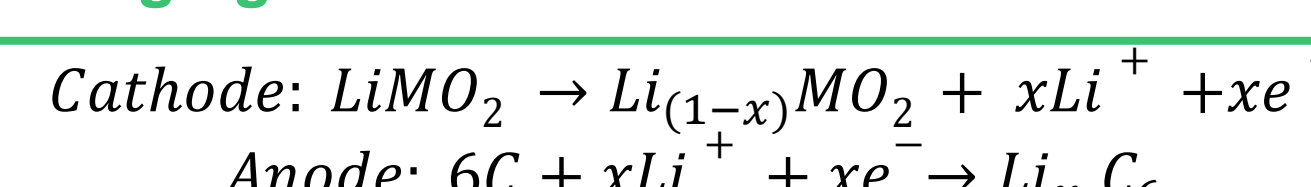
Commercial cathodes for Li-ion batteries typically use LiMO₂ materials



Discharging



Charging



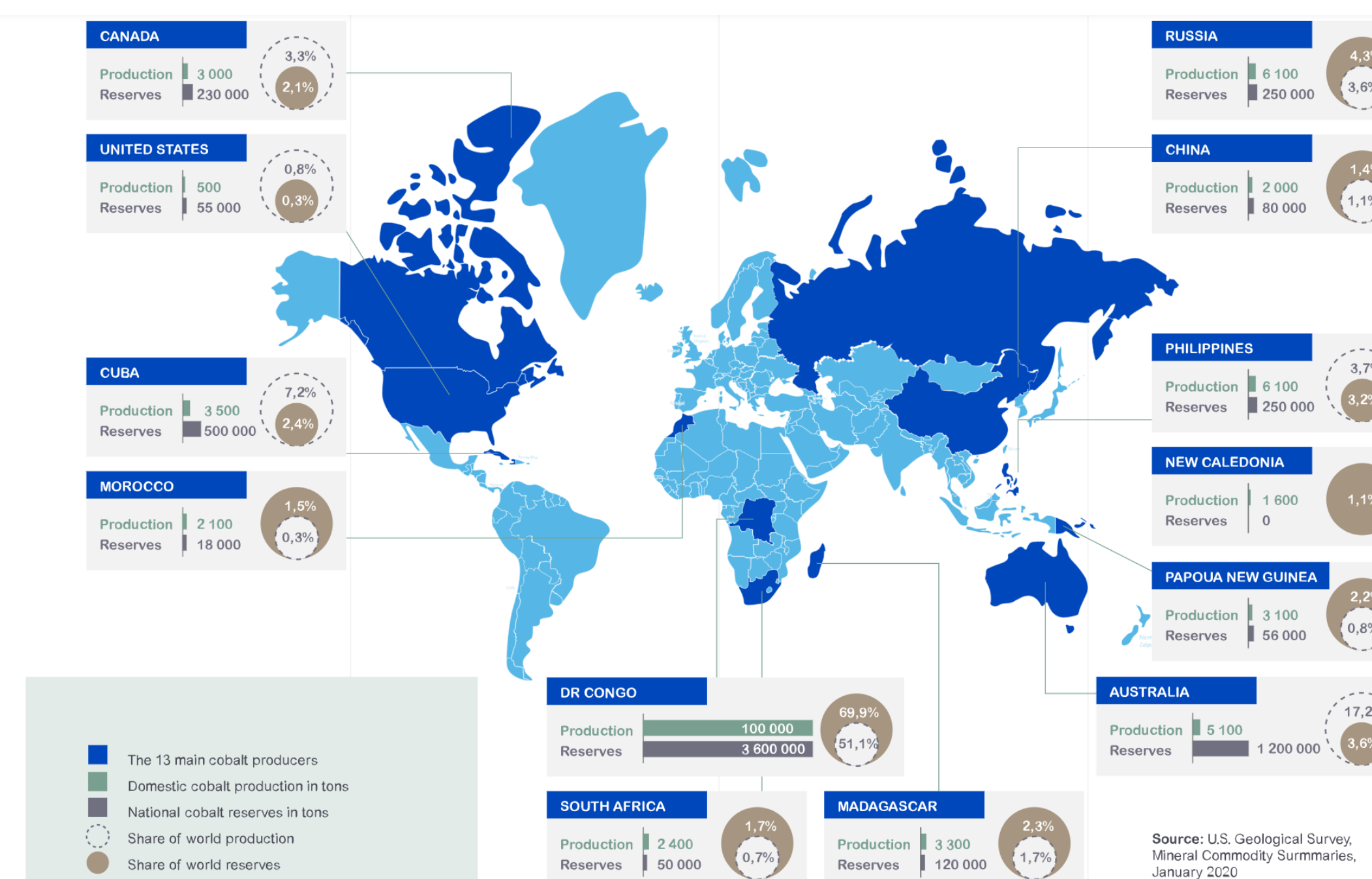
Nitta, Yushin, et al. *Mat. Tod.* 18 (5), 252-264 (2015)

The chemical formulas of most common cathode materials follow a LiMO₂ format where M stands for one or more transition metals such as nickel (Ni), cobalt (Co) or manganese (Mn)

The ratio of lithium to transition metals in the LiMO₂ chemistry is 1:1 → for every one transition metal atom, one lithium atom contributes to charge storage

What is the effect of including cobalt in LMR materials?

- Cobalt is commonly used in lithium-ion batteries, but is expensive and difficult to access – creates supply chain issues and drives up the cost of lithium-ion batteries that use it

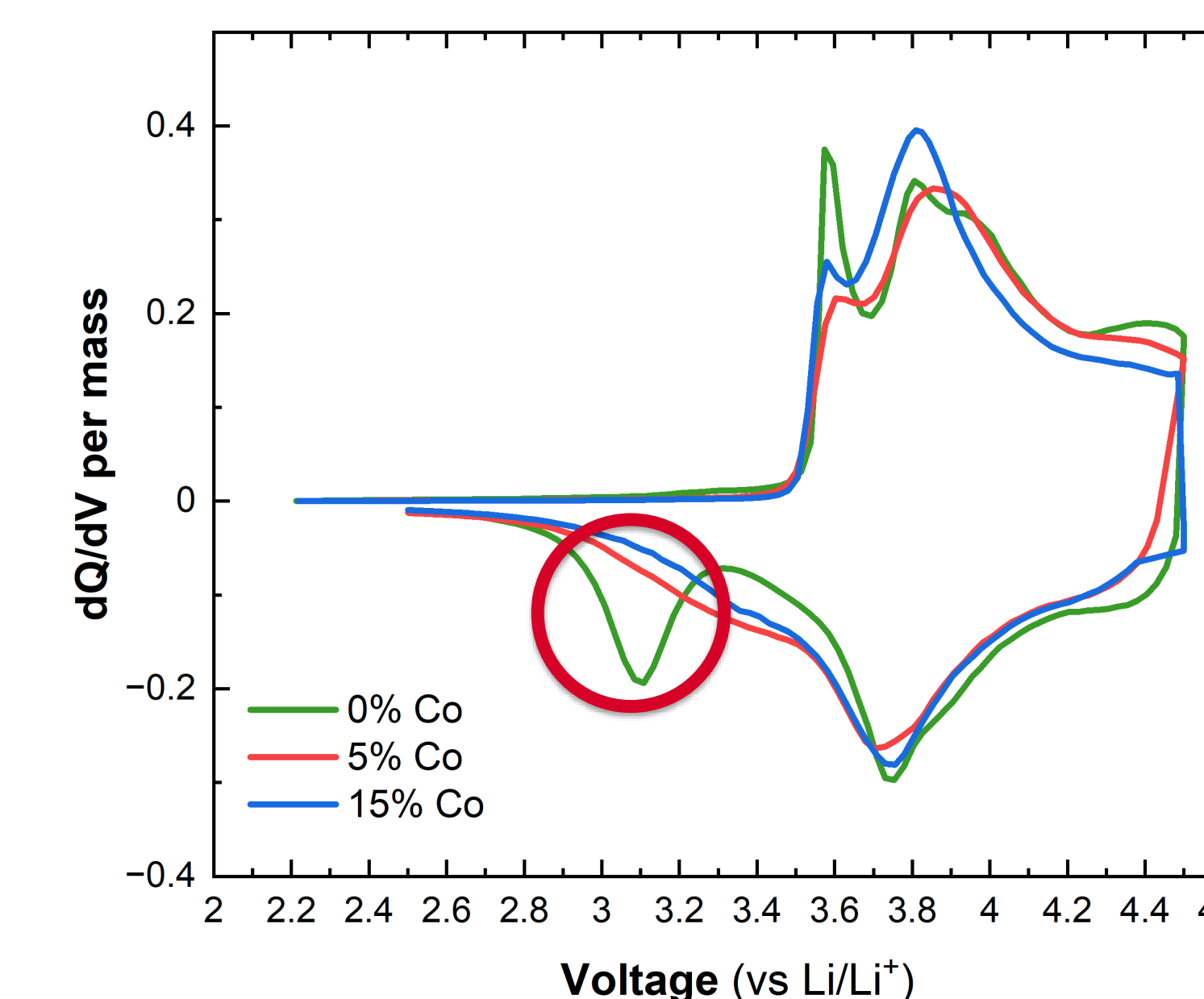


<https://www.cobaltinstitute.org/about-cobalt/cobalt-life-cycle/>

- Co stabilizes the structures of other cathode chemistries, but its effect in LMR materials is not well-studied. In general:
 - Cobalt-containing oxides have good **electrochemical reversibility**
 - Co³⁺ improves electronic conductivity within oxide & reduces impedance → **facilitates fast energy storage**

Why does including cobalt deteriorate the performance of LMR materials?

- Adding a small amount of cobalt limits the energy storage capacity → the **voltage under 3.2V isn't accessed in the cobalt-containing materials**



Why lithium and manganese rich oxides?

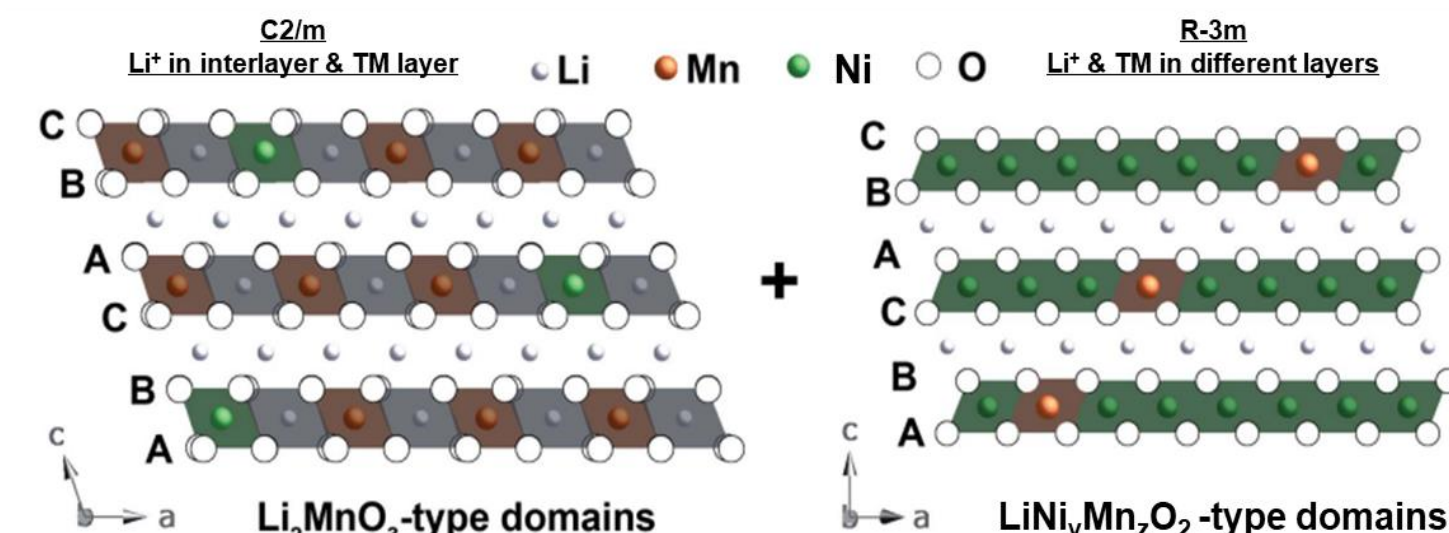
Lithium & manganese rich (LMR) oxide materials have **lithium : transition metal ratios greater than one**, and **manganese makes up over 50%** of the transitional metal content. This chemistry has several benefits—

Manganese is **earth-abundant, economically viable, and known to enhance cathode safety** (especially compared to cobalt and nickel)

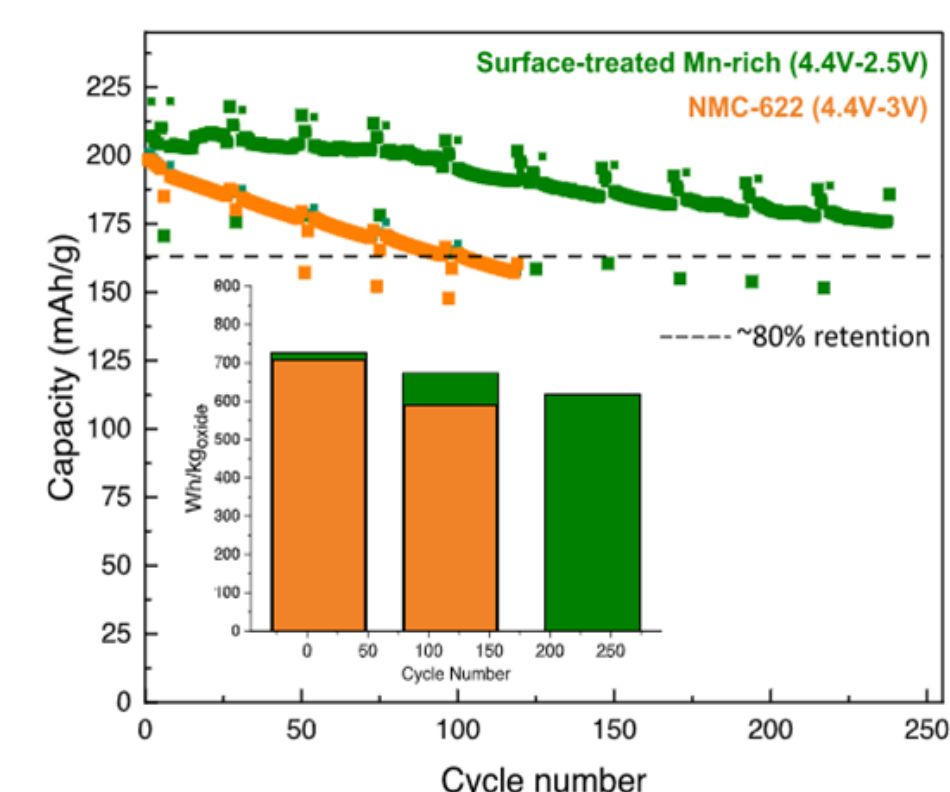
Element	Values	Colors
Li	1.82E-2	Type B Conversion Anodes
Na	2.27E-2	Type B Conversion Anodes
Mg	2.78E-2	Type B Conversion Anodes
Al	8.23E-2	Type B Conversion Anodes
Si	2.72E-1	Type B Conversion Anodes
Fe	5.25E-2	Type B Conversion Anodes
Mn	8.23E-2	Type B Conversion Anodes
Co	1.22E-2	Type B Conversion Anodes
Ni	5.25E-2	Type B Conversion Anodes
Cu	1.22E-2	Type B Conversion Anodes
Zn	2.78E-2	Type B Conversion Anodes
Ag	1.22E-2	Type B Conversion Anodes
Au	1.22E-2	Type B Conversion Anodes
Pb	1.22E-2	Type B Conversion Anodes
Bi	1.22E-2	Type B Conversion Anodes
Te	1.22E-2	Type B Conversion Anodes
Se	1.22E-2	Type B Conversion Anodes
As	1.22E-2	Type B Conversion Anodes
Sb	1.22E-2	Type B Conversion Anodes
Sn	1.22E-2	Type B Conversion Anodes
P	1.22E-2	Type B Conversion Anodes
S	1.22E-2	Type B Conversion Anodes
Cl	1.22E-2	Type B Conversion Anodes
Br	1.22E-2	Type B Conversion Anodes
I	1.22E-2	Type B Conversion Anodes
At	1.22E-2	Type B Conversion Anodes
B	1.22E-2	Type B Conversion Anodes
C	1.22E-2	Type B Conversion Anodes
N	1.22E-2	Type B Conversion Anodes
O	1.22E-2	Type B Conversion Anodes
F	1.22E-2	Type B Conversion Anodes
Ne	1.22E-2	Type B Conversion Anodes
Ar	1.22E-2	Type B Conversion Anodes
Kr	1.22E-2	Type B Conversion Anodes
Xe	1.22E-2	Type B Conversion Anodes
Rn	1.22E-2	Type B Conversion Anodes

Nitta, Yushin, et al. *Mat. Tod.* 18 (5), 252-264 (2015)

LMR electrodes demonstrate acceptable **capacity retention** even under aggressive cycling protocols



Rana, et al. *J. Mater. Chem. A.* 2, 9099-9110 (2014)

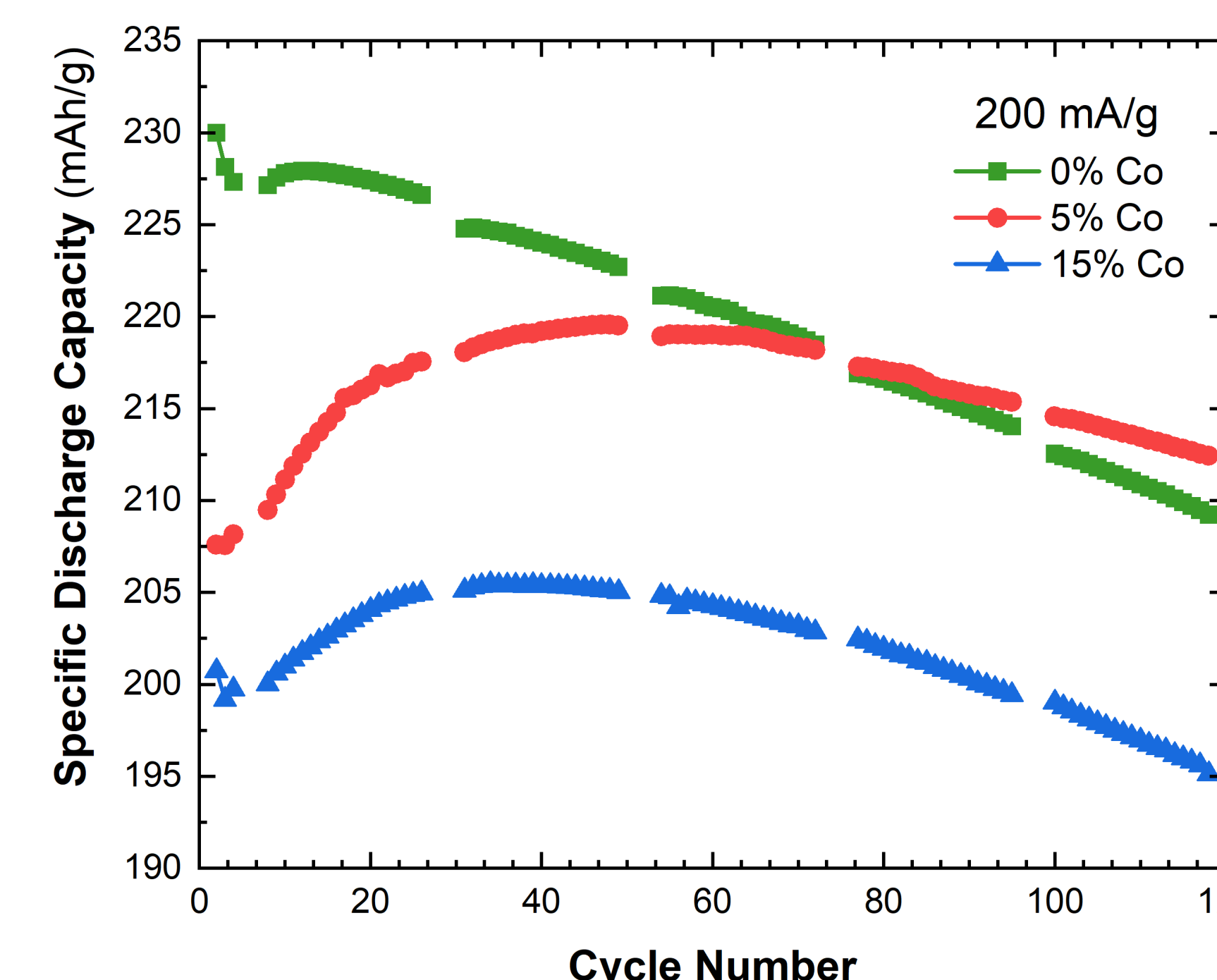
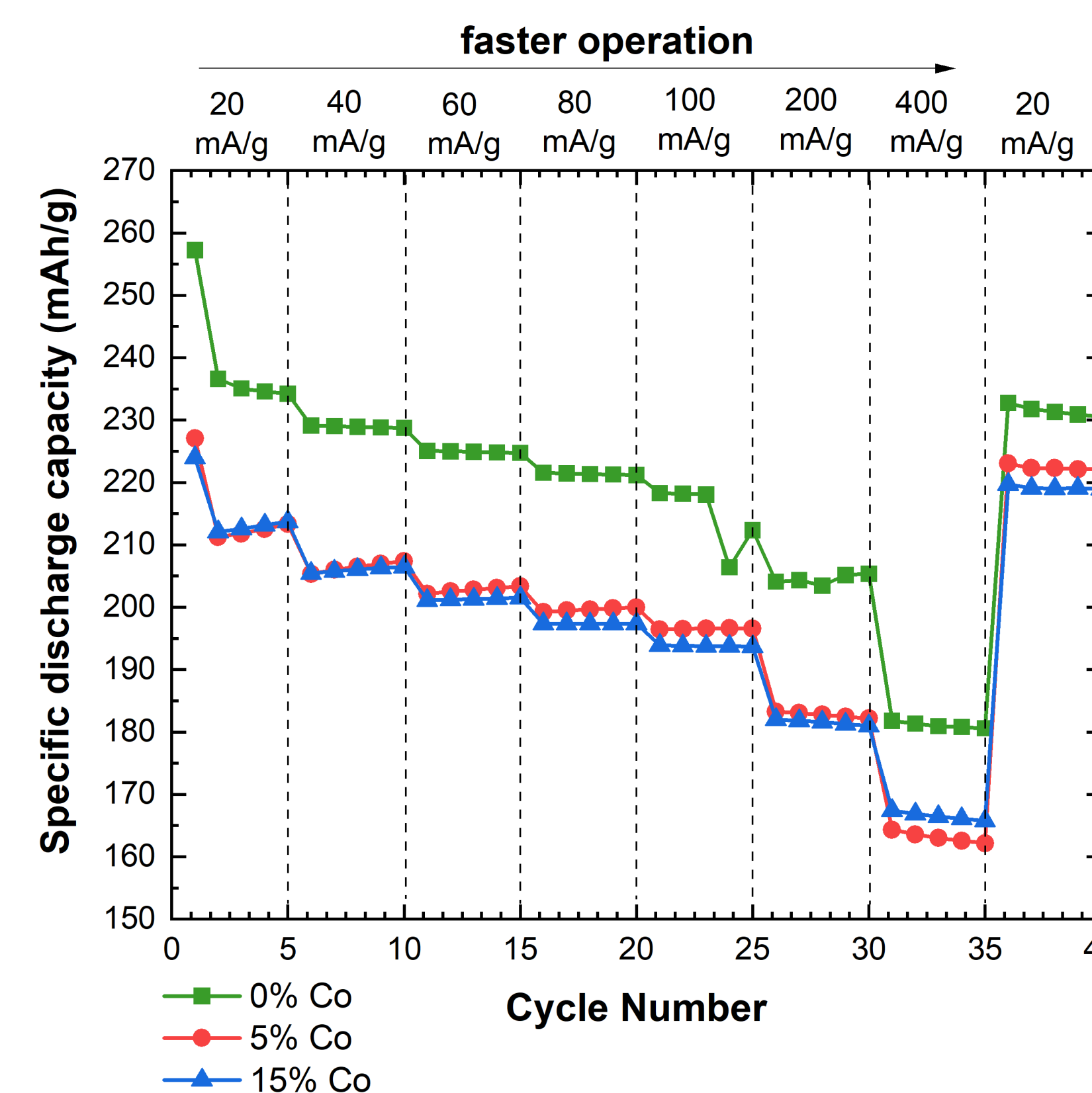
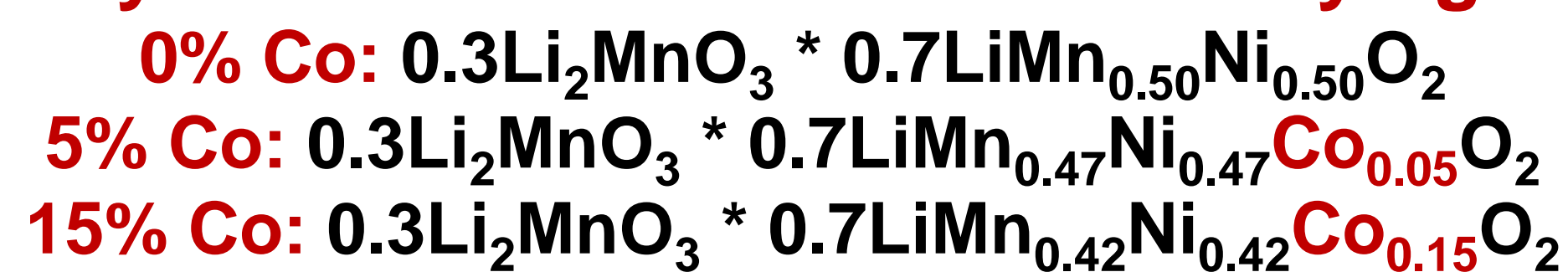


Chen, et al. *J. Electrochem. Soc.*, 168, 080506 (2021)

The excess Li⁺ in these materials enables **high energy densities**

Cobalt-containing electrodes deliver less energy during discharge compared to cobalt-free electrodes

We electrochemically tested LMR materials with varying amounts of cobalt:



Conclusions & Open Questions

- LMR materials with cobalt cannot access low-voltage capacity during initial use
 - cobalt-containing materials having less energy storage capacity than cobalt-free materials
 - For small amounts of cobalt (5%), access to this low-voltage capacity can be regained upon cycling
- There don't seem to be any significant differences in the structures of cobalt-containing and cobalt-free LMR materials. Why is the low-voltage capacity initially inaccessible in Co-containing materials?

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